

Date: Tuesday, 03/04/2007 11:02:08 AM
 User: Linda Lacelle

Process Sheet

Split. mf.

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SET SCREW
 Job Number : 31571
 Estimate Number : 12804
 P.O. Number : N/A Part Number : D35851
 This Issue : 03/04/2007 S.O. No. : N/A Drawing Number : D3585 REV A
 Print Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : 31384 Material : N/A
 Due Date : 10/04/2007 Qty: 24 Um: Each
 Written By : [Signature]
 Checked & Approved By : [Signature]
 Comment : Est Rev:A New Issue: 07-03-20 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 REMOVE FROM STOCK
 D3585-1 B 31384

MF 07-04-09

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 DRILL HOLE PER DRWG D3585 REV.A

MF 07-07-06 16
MF 07-07-09 24

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/07/09 (24) counted

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REIDENTIFY & STOCK
 USING NEW B/N B31571

C207/07/09 (24)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

C207/07/09 (24) RD 07/07/09

Job Completion:



C207/07/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07-07-09	2.	Split - made 40 self screw drilled hole hole in 40 screw	mf	07-07-09	40.		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/07/09
 QA: N/C Closed: _____ Date: _____

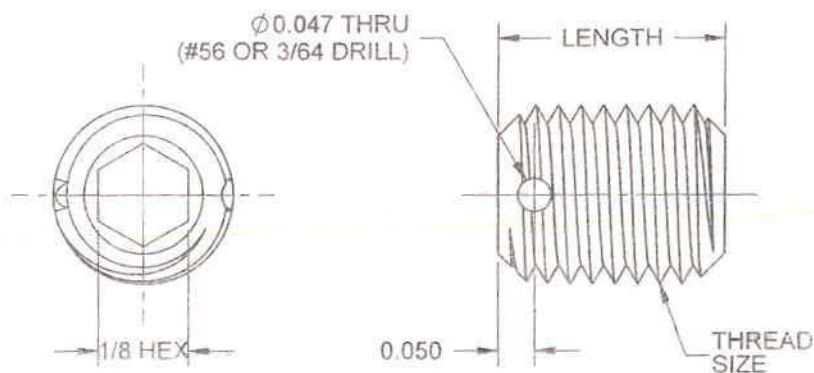
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>JB</i>	DRAWN BY <i>JB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3585	REV. A SHEET 1 OF 1
DATE 07.01.02		TITLE SET SCREW	SCALE NTS
REV A	DATE 07.01.02	DESCRIPTION NEW ISSUE	

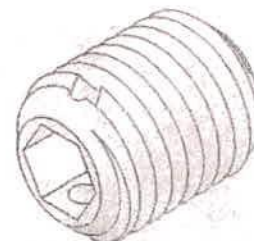
SPECIFICATION CONTROL DRAWING



P/N	THREAD SIZE	LENGTH	POSSIBLE SUPPLIER
D3585-1	1/4-28 UNF	0.313	McMASTER-CARR P/N 90289A352

NOTES:

- 1) TYPE: KNURLED CUP POINT SET SCREW
- 2) MATERIAL: BLACK-OXIDE ALLOY STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX



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